APPROVAL SHEET

CrossAir™ SMD antenna series
RoHS Compliance

Model: CA-C01

2.4 GHz ISM band antenna

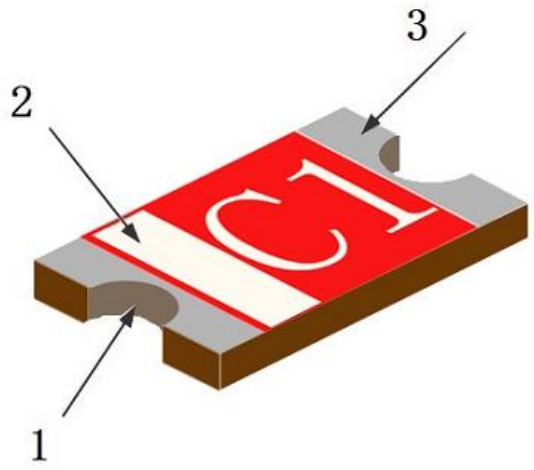
FEATURES

1. Surface Mounted Devices with a small dimension of 3.2 X 1.6 X 0.4 mm^3 meet miniaturization trend.
2. Low power loss and high antenna efficiency.
3. High stability in Temperature and Humidity Change.

APPLICATIONS

1. 2.4GHz ISM band RF applications
2. Bluetooth, Wireless, HomeRF

CONSTRUCTION

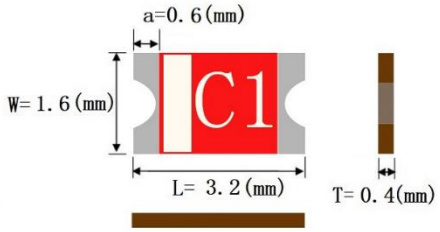


1、Antenna Feeding

2、Identification Mark

3、Soldering terminal

DIMENSIONS

Figure	Symbol	Dimension(mm)
	**L**	**3.2**±0.1
	w	**1.6**±0.1
	T	**0.4**±0.05
	a	**0.6**±0.1

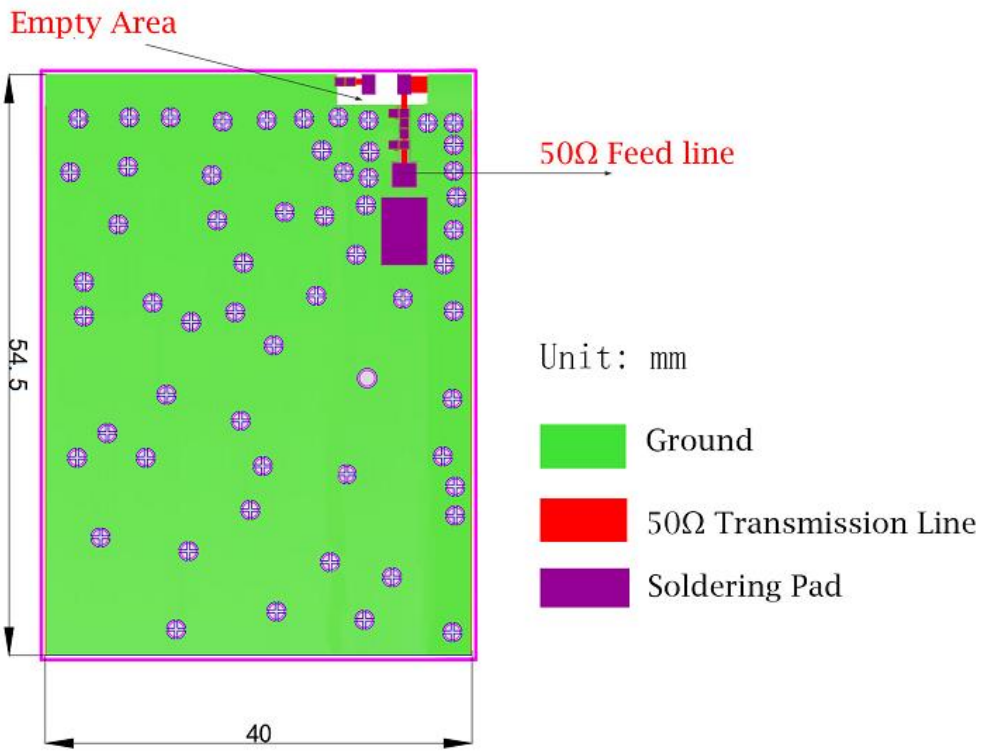
ELECTRICAL CHARACTERISTICS

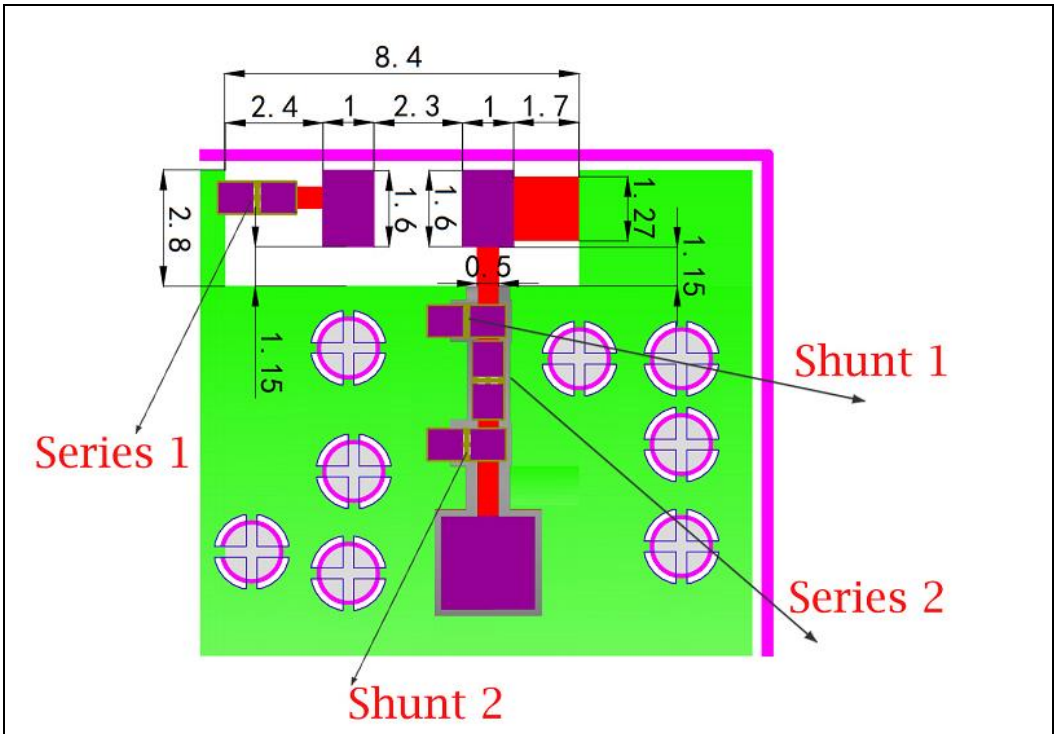
Model: CAC01	**Specification**
Working Frequency Range	2450±50MHz
Band Width	>100MHz
Impedance	50Ω
Gain(dBi)	0.2
VSWR	<2
Operation Temperature	-40℃~+85℃
Power Capacity	3W

The working frequency need be adjusted to 2.45GHz with matching circuit.

SOLDER LAND PATTERN DESIGN

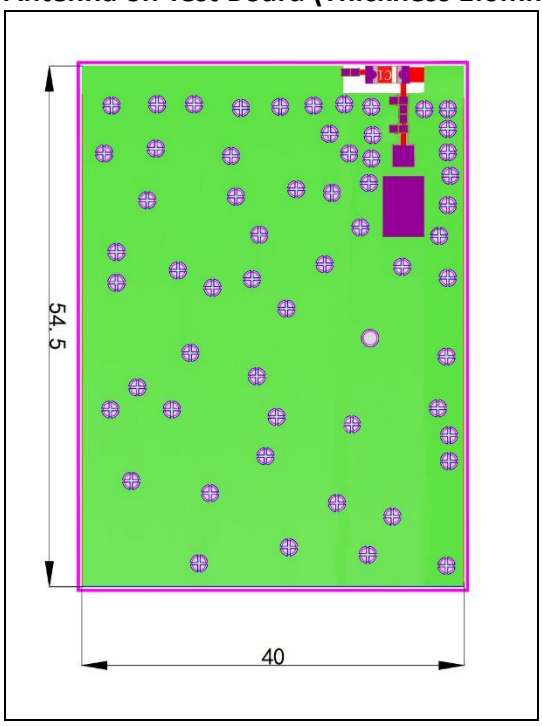
Figure



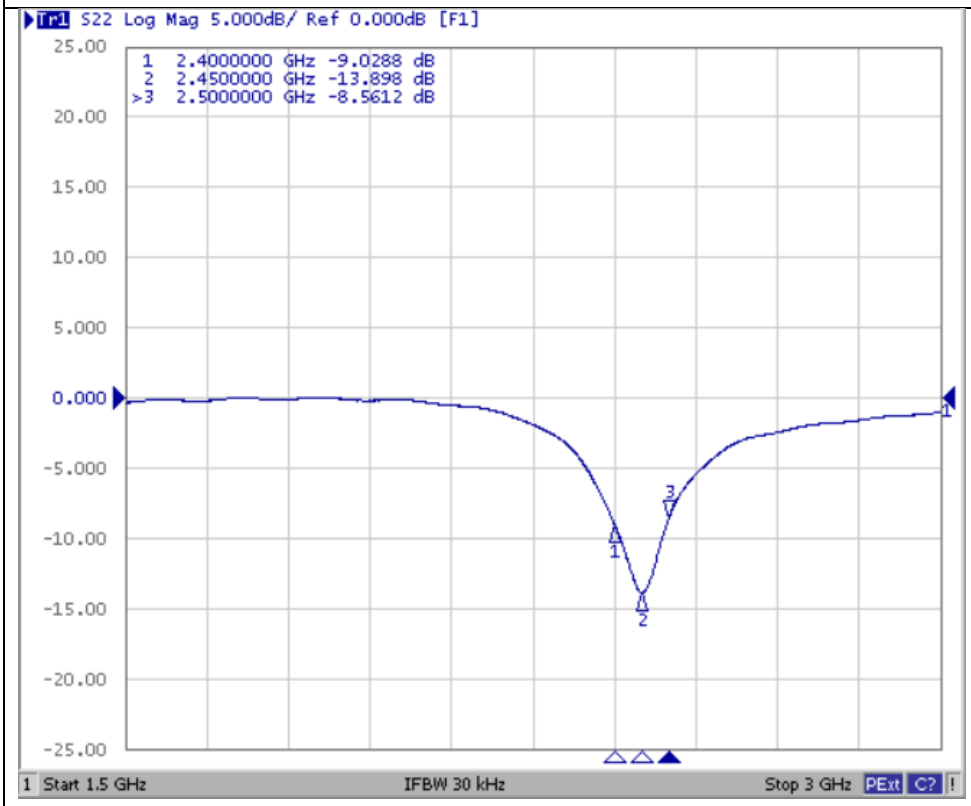


Matching component value	**Series 1**	0 Ω
	Shunt 1	NC
	Series 2	3nh
	Shunt 2	NC

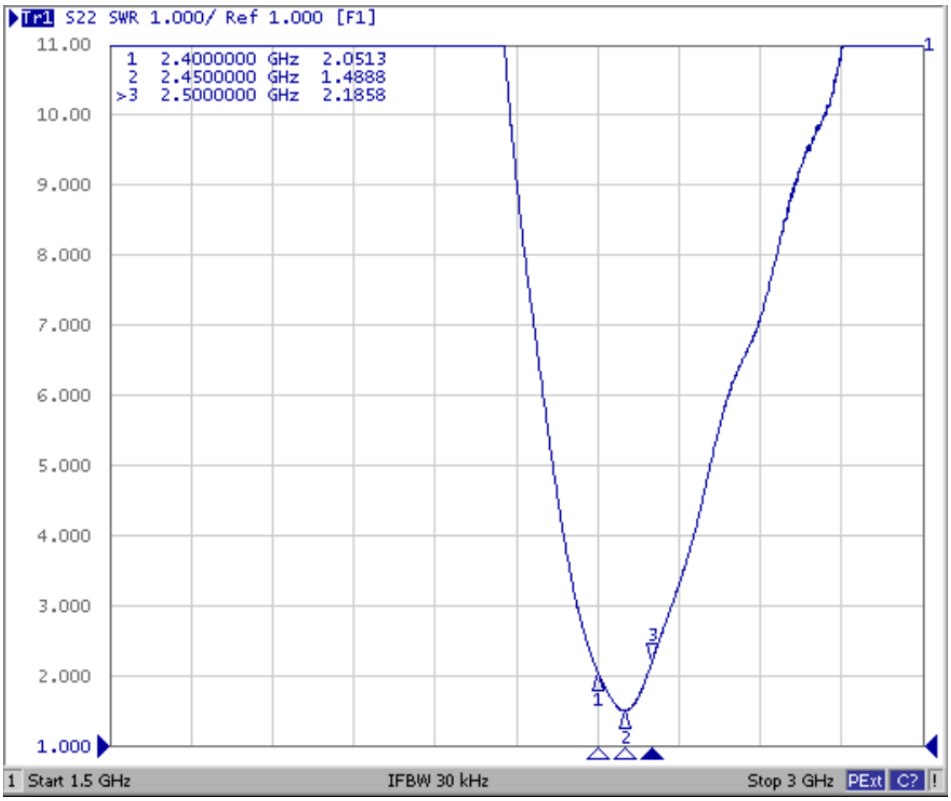
Antenna on Test Board (Thickness 1.0mm)



Antenna S11 on Test Board

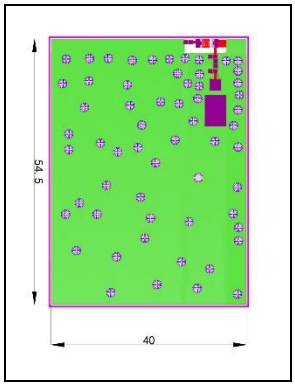


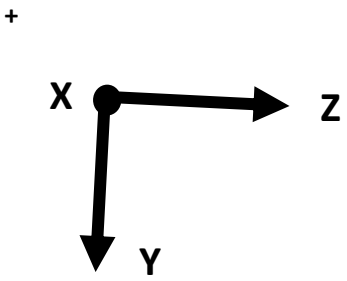
Antenna VSWR on Test Board



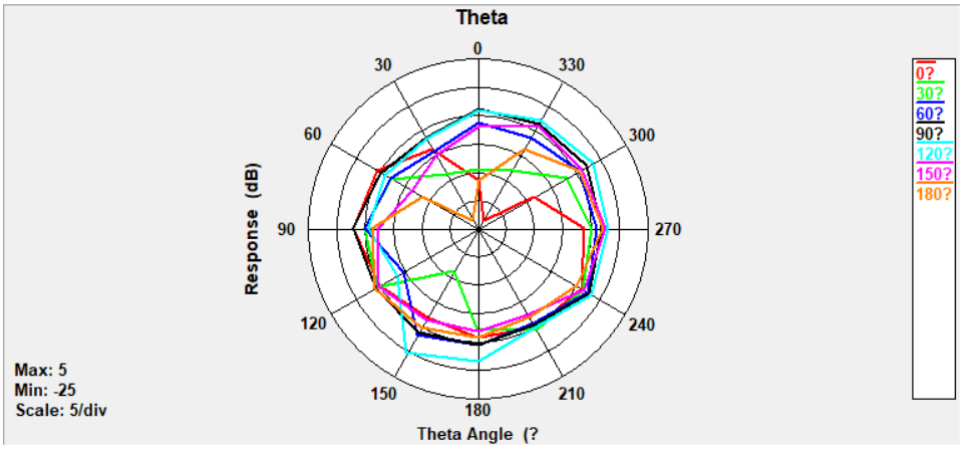
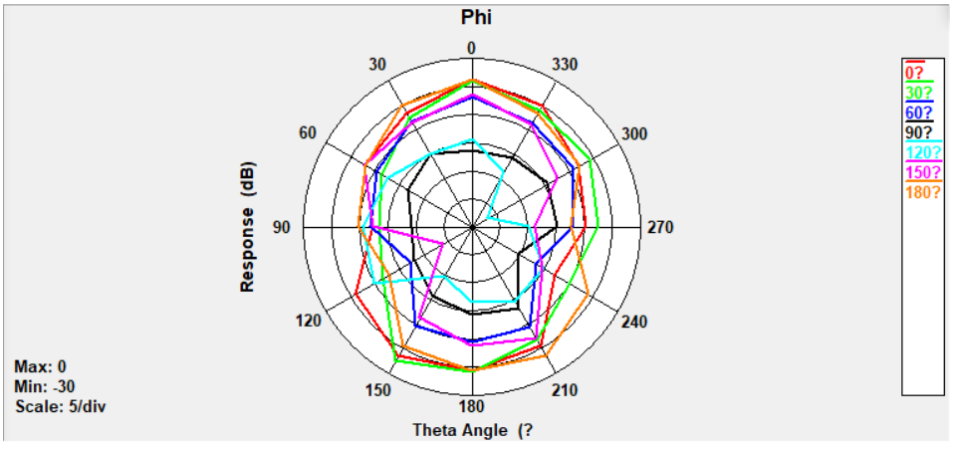
Efficiency and RADIATION PATTERN

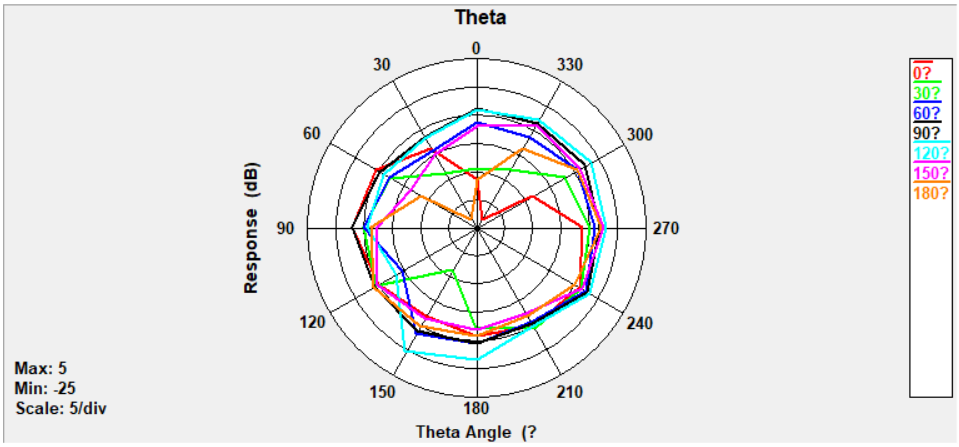
Efficiency， Radiation Pattern and Gain were dependent on measurement board design. The specification of CA-C01 antenna was measured based on the PCB size and installation position as shown in the below figure test board. The test results were tested in ETS 3D Chamber.





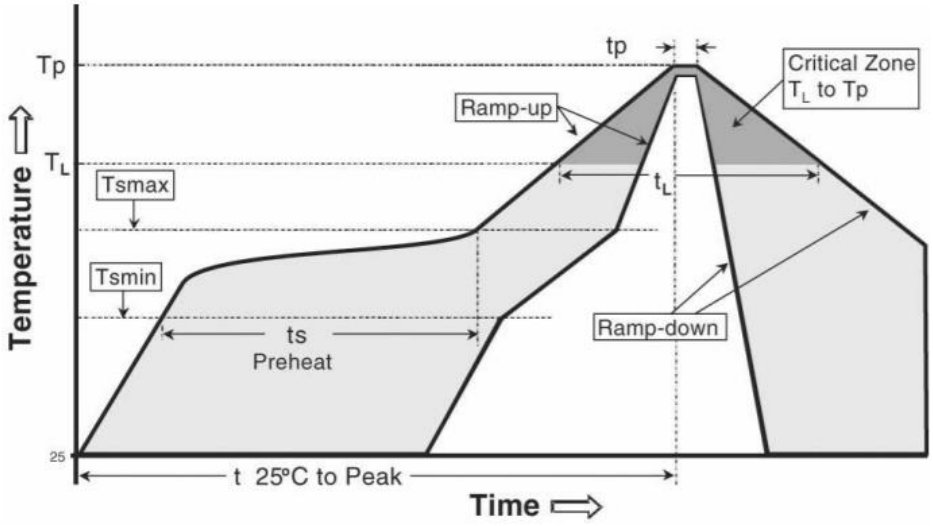
Gain and Efficiency	2.4G-2.5GHz
Peak Gain	0.2dBi
Average Gain across the band	0.06dBi
Gain Range across the band	-0.17dBi~0.2dBi
Peak Efficiency	41.3%
Average Efficiency across the band	40.1%
Efficiency Range across the band	37.8%~41.3%

Theta @2.45 GHz	
Phi @2.45 GHz	

Total @2.45 GHz	

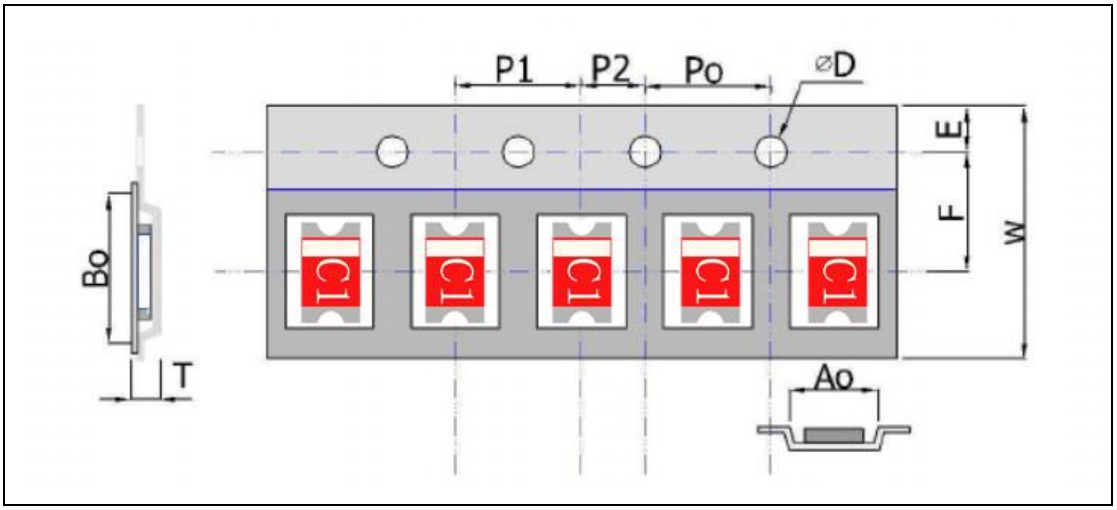
SOLDERING CONDITION

Typical examples of soldering processes that provide reliable joints without any damage is as follows:



Phase	Profile features	Pb-Free assembly (SnAgCu)
RAMP-UP	Avg. Ramp-up Rate (Tsmax to Tp)	3 °C / second (max.)
PREHEAT	- Temperature Min (Tsmin) - Temperature Max (Tsmax) - Time (tsmin to tsmax)	150 °C 200 °C 60-180 seconds
REFLOW	- Temperature (TL) - Total Time above TL (tL)	217 °C 60-150 seconds
PEAK	- Temperature (Tp) - Time (tp)	260 °C 20-40 seconds
RAMP-DOWN	Rate	6 °C/second max
Time from 25 °C to Peak Temperature		8 minutes max

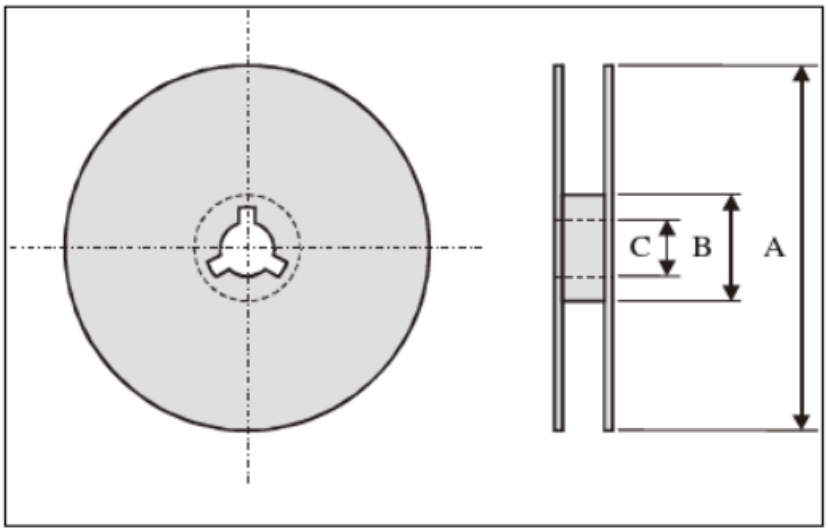
PACKAGING



Plastic Tape specification (unit:mm**)**

Index	**Ao**	**Bo**	**ΦD**	**T**	**W**
Dimension (mm)	**2.0±0.1**	**3.6±0.1**	**1.55±0.05**	**0.9±0.1**	**8.2±0.1**
Index	**E**	**F**	**Po**	**P1**	**P2**
Dimension (mm)	**1.75±0.1**	**3.2±0.1**	**4.0±0.1**	**4.0±0.1**	**2.0±0.1**

Reel dimensions



Index	**A**	**B**	**C**
Dimension(mm)	**178**	**60**	**13.5**

Typing Quantity: 3000 pieces per reel.

CAUTION OF HANDLING

Storage environment condition

Products shoud be storage in the warehouse on the following conditions:

Temperature : -10℃~+40℃

Humidity : 30% to 70% relative humidity

Don’t keep products in corrosive gases such as sulfur. Chlorine gas or acid or it may cause oxidization of electrode, resulting in poor solderability.

Products should be storage on the palette for the prevention of the influence from humidity, dust and so on.

Products should be storage in the warehouse without heat shock, vibration, direct sunlight and so on.

Products should be storage under the airtight packaged condition.